



Westfield XI Component Kit



In the mid to late fifties the sleek Lotus powered by the Coventry Climax engine was the car to have if you wanted to win and it became Westfield's first ever automotive kit in 1982. Chris Smith's aim was not only to reproduce the beautiful streamlined styling but also to provide drivers with the same period feel from behind the beautifully trimmed cockpit. Now, due to a constant stream of requests to bring it back, the Westfield XI is available all over again. However, in true Westfield tradition new molds and updated jigs were developed, giving the original kit the very same quality enthusiasts have come to expect from the Westfield factory.

The kits are very comprehensive and the body is already attached to the chassis for you, so all you need to do is clear a space in your garage and hunt down either a 1275cc MG Midget or Austin Healy Sprite donor car and start your building. Once complete, you will be the proud owner of one of the prettiest cars ever to grace Le Mans and you will have the satisfaction of having built it yourself.

SPECIFICATIONS:

Available as: Self Build Kit

Chassis: Full triangulated tubular space frame

Engine: BMC A series

Capacity: 1275cc

Cylinders: 4

Bore and stroke: Bore 70.6mm Stroke 81.28mm

Compression Ratio: 8.8:1

Valves: 8

Camshaft: Chain driven single cam

Ignition system: Points and coil

Max Power: 65BHP @ 6000rpm

Max Torque: 72ft lb @ 3000rpm

Transmission: 4-Speed

Final drive: 3.9

Steering: Rack and pinion

Brakes: Disc brakes front; Drum rear

Fuel Tank capacity: 4.8 Gal / 18.1 Liters

Suspension: Front independent wishbones and rear five link with four trailing arms and a panhard rod

Bodywork: GRP prefinished in lightweight Gel-Coat

Wheel base size: 90" / 2286mm

Overall length: 145" / 3686mm

Overall width: 64" / 1625mm

Weight road trim: from 1,100lb / 499kg

WESTFIELD XI KIT LIST:

Epoxy coated fully triangulated tubular space frame chassis (LHD or RHD)
Bodywork including doors, screen and body fasteners (all pre-fitted)
Stressed aluminum chassis panels (all pre-fitted)
Top front wishbones and bushes
Bottom front wishbones and bushes
Trailing Arms and bushes
Panhard Rod and bushes
Brake pipe kit including Aeroquip and "T" pieces
Top steering column and lock
Lower steering column
Adjustable Shocks and springs
Fuel tank (4.84 gallons)
Fuel Filler cap
Dash – precut and trimmed
Red leather steering wheel
Chrome 'bullet' mirrors
Headlamp covers
2 Seats (fully upholstered in vinyl)
Carpet set (standard in red)
Seat belts
Gearshift knob
Indicator Lamp set
Exhaust
Cooling, tail, rear section and nose wiring harnesses
Nuts and bolt finishing kit
Chassis plate & Westfield badges
Build manual
Custom shipping crate
Trans-Atlantic shipping and insurance
Import duties, taxes



TOTAL KIT PRICE FROM*: \$18,990



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*plus applicable freight charges

XI OPTIONS: (please contact Manik for specific pricing)

Le Mans-style aerodynamic head fairing "hump" rear body panel upgrade
Wrap-around aeroscreen & glass fiber tonneau cover for single-seat cockpit (RHD only)
Full tonneau cockpit cover including fittings
Ford Sierra "Type 9" 5-speed gearbox mount bushing & cable (if not fitting Midget/Sprite gearbox)
Ford Sierra "Type 9" 5-speed adapter kit
Racetech quick release boss for red leather steering wheel
Front Anti-roll bar kit
Chassis support stands



Westfield has engineered and designed the XI to take certain parts from a chrome bumper MG Midget or Austin-Healey Sprite. You will need to acquire the following items separately:

1275cc BMC "A" Series Engine
4-speed gearbox (if not opting for a 5-speed conversion)
Front uprights (kingpins), including brake calipers, discs and steering arm
Steering rack and mounts
Dashboard instruments
Wiring harness
Radiator
Battery
Pedal Box and master cylinder
Handbrake cable, linkage and lever
Rear axle and drum brakes
Wheels and tires
Driveshaft
Engine and gearbox rubber mountings

Westfield Sportscars are high performance cars and we recommend advance driving instruction. Contact us for details of courses that are available. Any reference in this brochure to High Performance or speed is not encouragement to drive at speeds in excess of legal limits or without due care and consideration for other road users. If you want to find out what you and the car can do then go to a track! Its lots of fun, and very easy to access.



Westfield Sportscars Ltd.
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